

IN THE CLAIMS

D 1
92. Bulked continuous filament yarn consisting essentially of substantially continuous filaments and having a bulk level of about 2 to about 20%, denier of about 500 to about 3000, shrinkage of about 1 to about 15% and Plug Crush Recovery of at least 85%, wherein the filaments consist essentially of crystalline polypropylene homopolymer or crystalline polypropylene homopolymer having incorporated therein at least one additive that is a pigment, process aid, flame retardant, heat stabilizer, light stabilizer, antimicrobial agent, electrically conductive material, antistatic agent or stain resisting agent.

D 2
105. Bulked continuous filament yarn consisting essentially of substantially continuous filaments and having a bulk level of about 2 to about 20%, denier of about 500 to about 3000, shrinkage of about 1 to about 15% and Plug Crush Recovery of at least 85%, wherein the filaments consist essentially of a propylene polymer that is at least one homopolymer polypropylene or copolymer of propylene and at least one copolymerizable monomer, or of a blend of said propylene polymer with at least one other polymer, or of said propylene polymer or blend having incorporated therein at least one additive that is a pigment, process aid, flame retardant, heat stabilizer, light stabilizer, antimicrobial agent, electrically conductive material, antistatic agent or stain resisting agent.

122. Carpet face yarn according to claim 92 having a filament count of about 70 to about 300 filaments per yarn.

D 3
123. Carpet face yarn according to claim 122 wherein the yarn is twisted.